E17B MONITORING, MAINTENANCE AND REPAIR OF ROLLING STOCK

PURPOSE AND SCOPE
The purpose of this Procedure is to advise Laing O’Rourke (Select Plant) personnel involved in the repair and maintenance of rolling stock of the processes to be applied to ensure, so far as is reasonably practicable, that the item of rolling stock retains the same standards to enable the continued safe use of the item of rolling stock.

This Procedure applies to all items of rolling stock purchased or leased by Laing O’Rourke for the railway operations they will be engaged in throughout Australia.

All repairs and maintenance will be undertaken in compliance with this Procedure. There may also be issues where specific requirements may be set by the relevant rail infrastructure manager (RIM) for the network on whose railway the rolling stock will operate.

PROCEDURES
All items of plant and equipment, including rolling stock designed specifically for on-track railway operations, will be subject to ongoing monitoring to ensure, SFAIRP, that the required standards are maintained.

To assist Laing O’Rourke personnel meet this criteria the following will be applied:

Monitoring
The ongoing monitoring of rolling stock needs to take into account:
- Processes that determine how rolling stock is made available for inspection
- Inspection and testing in accordance with specified safety requirements and manufacturers criteria and included in an Annual Maintenance Plan.
- Assessment of serviceability - A process to prevent defective rolling stock from a change in operational capability
- Identification of safety critical faults and abnormal deterioration rates.
- In-service inspections that include:
  - Pre-mobilisation checklists by qualified plant assessors
  - Mobilisation Checklist Workplace Acceptance completed by site representative
  - Off-hire Checklist
  - Pre-Start Checklists by the operator of the item
  - Scheduled Maintenance documents
The monitoring takes into account the seriousness and urgency of the matter, the need to encourage incident reporting among all workers and the need for reports to indicate whether the rate of deterioration of a faulty item or system is critical.

**Maintenance and Repair**

The processes for the maintenance and repair of rolling stock need to incorporate the following:

- Any preventative maintenance or corrective action will be undertaken in accordance with the relevant rolling stock standards.
  - Scheduled maintenance in accordance with annual maintenance plan, legislation compliance and inspections.
- Operating, maintenance and spare parts manuals
- Outsourcing of maintenance and repair to Laing O’Rourke approved vendors.
- A Pre-Start Checklist is to be completed by the operator. Any defects which are highlighted during the check must be reported to the supervisor who will inform Select. These will be entered into the defects register and the corrective actions entered in to the MEX computerised Maintenance Management System.
- Maintenance requests from field personnel.
- Incident / damage reports – All incidents involving damage to rolling stock must be reported immediately to the relevant rolling stock owner/ Select’s Plant Operations Manager and LOR’s Rail Operations Plant Manager. Where the damage has been caused through an incident that is deemed a Notifiable Occurrence the matter must also be advised to the Rail Safety and Compliance Manager immediately. The process defined in E17E Incident Management of Rolling Stock shall be applied.
- Asset Management Program – An annual maintenance plan will be developed by Select for each item of rolling stock and be aligned to the manufacturer’s specifications, legal criteria and relevant rail infrastructure and industry standards.
  - Planning maintenance work and ensuring that periodicities for attention are controlled by the implementation of the maintenance plan and
  - Implementing an auditable maintenance management system that records last and/or next inspection.

This annual maintenance plan will form part of the overall asset management program implemented by Select in respect of their rolling stock.

Maintenance is planned in calendar time frames (monthly, 3 monthly, 6 monthly, annual) and advice of the scheduled maintenance will be provided to the project / operations using the item of rolling stock. This advice will be conveyed 30 days in advance for monthly inspections and for the major 6 monthly and annual inspections 50 days notice will be provided.

Where an item of rolling stock is taken out of service for a period of time due to insufficient work for that item, the servicing in accordance with the schedule will be discontinued but detailed
inspections will be undertaken prior to the item being returned to service. Whilst discontinued the asset will undergo 3 monthly preservation checks.

The Select information will be inputted into MEX which highlights when the next maintenance is due.

For the rolling stock coming in to the project / operations from third party suppliers it will be the responsibility of the supplier in consultation with the project leader to advise when the relevant service is due and will arrange to have that service undertaken within the required timeframe.

Measuring devices are to be classified as per the guidance in E-P-8-0539 Control and Monitoring of Measuring Devices Section 4.1.) A Register is to be maintained by the Select Depot and certificates are to be scanned and saved in the respective Drive. Where measuring devices have been used the serial number is to be added to the relevant inspection or service document.

All sections of the maintenance document must be completed and checked and signed by the Depot manager prior to uploading into MEX.

Annual or special period inspections – will be detailed in the respective item of rolling stock’s Maintenance Program and be aligned to the criteria set out in AS 4292:3, legislative requirements, or client Standards. A plant specific annual checklist will be used to record all information.

- Works Orders – will be generated at each Select Depot and issued to appropriately qualified personnel (internal or external) who hold the relevant competencies for the activities to be undertaken).
- Compliance with standards – this will be contained in the annual or special period inspection documents. Where industry standards (AS 4292 or RISSB) are to be applied to the rolling stock operated by Laing O’Rourke reference to the relevant standard will be contained in the respective maintenance document.
- In-field servicing – will be undertaken by Laing O’Rourke Select Maintenance personnel or agents authorised by Select and recorded in the items of plant, equipment or rolling stock’s maintenance records.
- Equipment calibration - Processes will be applied to ensure so far as is reasonably practicable that all relevant items of plant and equipment used for measuring rolling stock are correctly calibrated at all times. Measuring devices are to be classified as per the guidance in E-P-8-0539 Control and Monitoring of Measuring Devices Section 4.1.

**Inspection, Repair and Testing of Braking System**

Details of the processes to be applied during the Inspection, repair and testing of the braking systems are contained in E17M Rolling Stock Brake Procedure.

**Wheel sets:**

Refer to E17H Rail Wheel Inspection.
Body and Underframe:
This section covers the examination and rectification which is to be carried out on all bodies and under frames.

Examine the body for damage which may cause it to exceed the Rolling Stock Outline.

If it appears that part of the body may exceed the appropriate Rolling Stock Outline (Kinematic envelope), it must either be corrected, or removed from site for to enable changes to be made so that the track machine can safely travel on the network.

Visually examine the underframe for structural cracking, paying particular attention to the following locations:

- At centre-sill/bogie bolster connections
- Adjacent to draft gear stops
- Vicinity of centre-plates and side-bearers
- At changes in section

Structural Defect
If any structural defects of a track machine is identified it must be tagged out of service and appropriate action taken

Safety monitoring and reporting
Select will review any Safety Critical items or any trending in defects.
Priority will be given to any safety related defect with items tagged out of service where the defect can impact on the safety of the operations.

If an incoming report is relevant to hired in plant, the relevant Select Depot Manager will forward the report to the relevant company and make a decision on the suitability of that plant for continued use.

Select will respond, as necessary, to safety related reports, Safety Bulletins issued both internally and from external sources as well as any Rail Regulator’s communications relating to rolling stock and its management.

Let's all get home safely, every day.
Records will be retained for all repairs, maintenance and modifications undertaken for the item of plant, equipment or rolling stock within MEX with advice conveyed to site personnel should the requirement arise e.g. client requirement.

Records of maintenance carried out will be treated as safety documentation and will be retained for the life of the asset.

Facilities

Maintenance of rolling stock will be conducted at a Select Depot with the facilities listed below or at an approved location. Where a facility becomes available (e.g. from another company) the relevant Depot Manager will assess the facility against the criteria to determine if it is adequate. Other maintenance of rolling stock can be undertaken in the field and only when necessary brought to a depot.

Select’s maintenance facilities ideally include the following:
- Lifting facilities
- Wash down facilities, including interceptors
- Adequate heating and lighting
- Natural ventilation
- Storage areas.

Competence of Personnel

The people assigned responsibility for the repair, maintenance and modification of rolling stock shall be assessed by reference to any qualification or unit of competence recognised under the Australian Qualification Framework or alternative process defined in rail safety legislation where such a unit of competence does not exist.

Competencies required for each rail safety worker engaged in the commissioning, repair, maintenance, modification, operation or decommissioning of rolling stock will be developed in consultation with the personnel who will undertake and oversee the operations.

For maintenance activities sourced externally, Select will ensure the Laing O’Rourke supply chain approval process is applied and (if necessary) via further audit or assessment means check that the required and associated maintenance plans are adhered to and continue to provide safe operation of the rolling stock.

Audits will be carried out on Select in accordance with an Audit Schedule with the issues to be audited determined by the Select Safety Manager and any other people involved with the management of rolling stock where separate issues have been identified.

Maintenance by External Services

Maintenance services that are supplied or brought in from a qualified supplier will be done so in accordance with the Select Plant procedure for Qualification of Suppliers.

This includes products and services such as:
- NDT testing of axles
- Bogie and wheelset overhaul
• Maintenance of Rail Plant
The Select Plant procedure for Qualification of Suppliers requires that all maintenance activities procured externally must be supplied by qualified suppliers.

REGULATIONS, GUIDES AND STANDARDS
Rail Safety National Law
ONRSR Guideline Preparation of a Safety Management System
RISSB Rolling Stock Safety Assessment Guideline
RISSB Rolling Stock Standards (contained within the AS7500 series)
Network owners Train Operations Condition manual or equivalent.

FORMS, TEMPLATES AND RECORDS
Forms, Templates and Records will be retained for the monitoring, maintenance and repair of rolling stock and will be located in the SMS, Field View and the Select Service Page.

A separate Service Report will be developed for each item of rolling stock and will be used by Select to record the services and inspections conducted on the specific item of rolling stock.

The service reports will be available on the Select server and will be used by Select for all rolling stock operated across Australia.

Should there be no specific Service Report for any item of rolling stock alternative commissioning and Annual Inspection checklists will be developed with the relevant data recorded against the particular item.